

Ultrasonic Thickness Gauge SAUTER TO-EE









Material thickness gauge for ultrasonic material thickness testing in Echo-Echo principle

Features

- · Premium thickness gauge device using ultrasonic technology: New NT measuring technology generation with automatic sensor adjustment (V-path correction for improved accuracy and more rapid display speed)
- · Dual measuring modes to determine material thickness:
- Pulse-Echo mode (up to 600 mm)
- Echo-Echo mode (up to 100 mm)
- · Echo-Echo measurement: Determining the actual thickness of materials regardless of any existing coating, such as, for example, paint or an anti-corrosion coating on the base metal. In this way, the wall thickness, for example of pipes, can be determined in a non-destructive manner, without having to remove the coating and the measurement can be shown on the display, with the adjustment for the coating thickness taken into account
- Can be used on these materials, as well as others: Metals, plastics, ceramics, composite materials, epoxy, glass and other materials
- · High-precision mode: Readout accuracy can be switched from 0.1 mm to 0.01 mm
- 1 Premium display with colour TFT display (320×240 mm) with adjustable brightness so that it can be read easily in any environmental conditions

- · Large internal data memory for up to 100 data sets each with 100 individual values
- Energy-saving operation with 2× AA batteries and an operating time of at least 30 hours, adjustable power-off time (sleep mode) and adjustable display switch-off (standby mode)
- 2 USB data output for easy data download from the device memory to the PC, as standard
- · Triple-calibration mode: Automatic 0-point adjustment, 1-point adjustment at a specified material thickness, 2-point precision adjustment with two specified material thicknesses
- 3 different measurement modes with standard measuring (single measurement), scan mode (for continuous measurement and display of the ACTUAL value, the MIN and MAX value of the measuring sequence) and DIFF mode with calculation of the difference between the ACTUAL measured value and a manually defined nominal thickness
- · Limit alarm function: Upper and lower limit adjustable. The measurement process is supported by an audible and visual signal
- Menu languages: DE, EN, FR, ES, IT
- Date and time can be adjusted. It is possible to store the measurement values with a time stamp

- · Standard measuring head SAUTER ATU-US12 included with delivery
- Scope of delivery: Operating instructions, batteries, external measuring head (Ø 10 mm) and ultrasound contact gel
- 3 Delivered in a robust carrying case
- · Interface cable SAUTER FL-A01 (for use of the software) included

Technical data

- Measuring precision: 0,4 % of [Max] ± 0,04 mm
- Overall dimensions W×D×H 31×69×130 mm
- · Battery operation, batteries standard (2×1.5 V AA), AUTO-OFF function to preserve the battery
- · Net weight approx. 0,25 kg

Accessories

- External measuring head, 5 MHz, Ø 10 mm, for echo-echo measuring, SAUTER ATU-US12
- · Ultrasound contact gel, refill pack, approx. 70 ml, SAUTER ATB-US03
- · Software BalanceConnection, for flexible recording or transmission of measured values, in particular also to Microsoft® Excel or Access as well as transfer of this data to other Apps and programs, for more details see internet, scope of supplies: 1 CD, 1 license, KERN SCD-4.0
- Other sensors on request
- · Further details and plenty of further accessories see internet





















Modell	Measuring range Echo-Echo	Measuring range Puls-Echo	Readout	Measuring head	Sound velocity	Option
SAUTER	mm	mm	[d] mm		m/sec	Factory Calibration Certificate KERN
TO 100-0.01EE	3 - 100	0,7 - 600	0,01	5 MHz Ø 10 mm	200 - 19999	961-113

MEASURING TECHNOLOGY & TEST SERVICE 2024

SAUTER Pictograms



Conformity assessment

Models with type approval

DAkkS calibration

The time required for

DAkkS calibration is shown

Factory calibration (ISO)

The time required for factory

calibration is specified in

Package shipment

The time required for

internal shipping prepara-

tions is shown in days in

the pictogram

the pictogram

the pictogram

Pallet shipment

The time required for

internal shipping prepara-

tions is shown in days in

in days in the pictogram

systems

possible

for construction of verifiable

M

DAkkS

+3 DAYS

ISO

1 DAY



Adjusting program (CAL)

For quick setting of the instrument's accuracy. External adjusting weight required



Calibration block

Standard for adjusting or correcting the measuring



Peak hold function

Capturing a peak value within a measuring process



Scan mode

Continuous capture and display of measurements



Push and Pull

The measuring device can capture tension and compression forces



Length measurement

Captures the geometric dimensions of a test object or the movement during a test process



Focus function

Increases the measuring accuracy of a device within a defined measuring range



Internal memory

To save measurements in the device memory



Data interface RS-232

Bidirectional, for connection of printer and PC



Profibus

For transmitting data, e.g. between scales, measuring cells, controllers and peripheral devices over long distances. Suitable for safe, fast, fault-tolerant data transmission. Less susceptible to magnetic interference



Profinet

Enables efficient data exchange between de-centralised peripheral devices (balances, measuring cells, measuring instruments etc.) and a control unit (controller). Especially advantageous when exchanging complex measured values, device, diagnostic and process information. Savings potential through shorter commissioning times and device integration possible



Data interface USB

To connect the measuring instrument to a printer, PC or other peripheral devices



Bluetooth* data interface

To transfer data from the balance/measuring instrument to a printer, PC or other peripherals



WIFI data interface

To transfer data from the balance/measuring instrument to a printer, PC or other peripherals



Data interface infrared

To transfer data from the measuring instrument to a printer, PC or other peripheral devices



Control outputs (optocoupler, digital I/O) To connect relays, signal

lamps, valves, etc.



Analogue interface

To connect a suitable peripheral device for analogue processing of the measurements



Analogue output

For output of an electrical signal depending on the load (e.g. voltage 0 V - 10 V or current 4 mA - 20 mA)



Statistics

Using the saved values, the device calculates statistical data, such as average value, standard deviation etc.



PC Software

To transfer the measurement data from the device to a PC



Printer

A printer can be connected to the device to print out the measurement data



Network interface

For connecting the scale/ measuring instrument to an Ethernet network



KERN Communication Protocol (KCP)

It is a standardized interface command set for KERN balances and other instruments, which allows retrieving and controlling all relevant parameters and functions of the device. KERN devices featuring KCP are thus easily integrated with computers, industrial controllers and other digital systems



GLP/ISO record keeping

of measurement data with date, time and serial number. Only with SAUTER printers



Measuring units

Weighing units can be switched to e.g. non-metric. Please refer to website for more details



Measuring with tolerance range (limit-setting function)

Upper and lower limiting can be programmed individually. The process is supported by an audible or visual signal, see the relevant model



Protection against dust and water splashes IPxx

The type of protection is shown in the pictogram cf. DIN EN 60529:2000-09, IEC 60529:1989 +A1:1999+A2:2013



ZERO

Resets the display to "0"



Battery operation

Ready for battery operation. The battery type is specified for each device



Rechargeable battery pack

Rechargeable set



Plug-in power supply 230V/50Hz in standard

version for EU. On request GB, AUS or US version available



Integrated power supply unit

Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or US on request



Motorised drive

The mechanical movement is carried out by a electric motor



Motorised drive

The mechanical movement is carried out by a synchronous motor (stepper)



Fast-Move

The total length of travel can be covered by a single lever movement



The Bluetooth® word mark and logos are registered trademarks owned by Bluetooth SIG, Inc. and any use of such marks by KERN & SOHN GmbH is under license Other trademarks and trade names are those of their respective owners